

ABSTRACT

Both sleeves and front and back bodies are joined using gores such that the gores
between the front body and both front sleeves become larger than the gores between the
5 back body and both back sleeves. The knitted fabric is rotated such that, for example, the
border between the front side and the backside of the left sleeve is positioned between
front and back needle beds. In this state, the left sleeve is joined to the front body. The
knitted fabric is rotated again such that the border between the front side and the backside
of the right sleeve is positioned between the front and back needle beds for joining the
10 right sleeve to the front body.